



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.1702
Job Sheet 204654



Part No: 647.1702

Job Qty: 2 pcs

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/16/19

Job Tracking No:

Due Date: 12/17/19

Created By: Linda Lacelle

Type: AOG

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13.07.17 JLM VERIFIED BY:DD IPP REV:B 14.09.26 AS PER DWG C1
DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
120	Small Fab - 1	2 pcs	12/17/19	12/17/19	0.00	0.82	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
							Small Fab - 10		
130	QC 5	2 pcs	12/17/19	12/17/19	0.00	0.00	QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
							Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		



Container No: S240903



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Part: 647.1702

Job No: 204654

Serial No/Batch: S240903

130 QC 5

2 pcs

12/17/19

0.00 0.00

Andy's
not High! Here's a

PRIORITY

				Packaging 3 - 3 - B4B	DAS	
				Packaging 3 - 4 - B4B	CEK033 74	DEC 17 2019
				Packaging 3 - 5 - B4B	9-89	
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		

220 QC 21 - SA	2 pcs	12/17/19	0.00 0.00	QC 21 - SA - 21	DAS	
				QC 21 - SA - 70	21	
				QC 21 - SA - 53	8-90	DEC 16 2019

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note .

Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine *** TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: _____ *** 6- Re-assemble as per dwg

130 - (QC5- Inspect part completeness to step on W/O)

210 - (Identify as per dwg & Stock Location: _____), ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

220 - (QC21- Final Inspection - Work Order Release)

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset <i>store pks 3</i>	2 pcs (1 ea)	120-Small Fab - 1	5104213
647.1713	Spacer	2 pcs (1 ea)	120-Small Fab - 1	5207001
647.1714	Plate	2 pcs (1 ea)	120-Small Fab - 1	5105696
647.1715	Plate	2 pcs (1 ea)	120-Small Fab - 1	5100567
CR3213-4-4	Rivet, Cherry	44 Ea (22 ea) <i>+2 samp</i>	120-Small Fab - 1	5231246
MS21042L3	Nut	2 Ea (1 ea)	120-Small Fab - 1	5218152
MS27039-1-14	Screw	2 Ea (1 ea)	120-Small Fab - 1	5162000
NAS1149F0332P	Washer (AN960-10L)	4 Ea (2 ea)	120-Small Fab - 1	5228841

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
120-Small Fab - 1	647.1712	2	23	0
	647.1713	2	10	0
	647.1714	2	11	0
	647.1715	2	22	0
	CR3213-4-4	44	831	0
	MS21042L3	2	1,011	0
	MS27039-1-14	2	144	0
	NAS1149F0332P	4	5,173	0
Part Specifications				
Specifications could not be found.				

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